

# GOLDEN TURBOVENT Model **GT SS 304 – 610 (Stainless Steel 304 Grade)**



## **TECHNICAL SPECIFICATION:-**

Model	GT SS 304 - 610			
	(Stainless Steel 304)			
Turbine	760 mm			
Diameter				
Neck/Throat	610 mm			
Diameter				
No. of	42 Vanes			
Vanes(Blades)				
Height	460mm			
Base Ring MOC	Stainless Steel 304			
(Mounting Ring)	Thickness 0.5mm			
Top Plate MOC	Stainless Steel 304			
	Thickness 0.8mm			
Vanes MOC	Stainless Steel 304			
	Thickness 0.3mm			
Rotation	Twin Sealed 6000ZZ bearings and			
	self lubricating bush of Dupont Zytel			
	101L Polyamide 66 resin to ensure			
	frictionless rotation even at lowest			
Center Shaft	wind velocity Stainless Steel 304			
Inner Arms	Stainless Steel 304			
Outer Arms	Stainless Steel 304			
Center Pipe	Stainless Steel 304			
Rivets &	Stainless Steel 304			
Hardware				
Net Weight	8 Kgs (Approx.)			
Packing	5 ply seaworthy carton			
	size 30"x30"x19"			

Note: Golden Engineering Co. Pvt. Ltd. Reserves the right to make changes owing to regular product development \*Powder Coating is done with Epoxy Polyester Powders for excellent corrosion resistance.

## **EXHAUST CAPACITY:-**

Wind Velocity	TURBOVENT GT SS 304 - 610 Exhaust capacity		
	Litres/Second	CFM	
04 Kmh	700	1485 CFM	
08 Kmh	920	1950 CFM	
12 Kmh	1500	3178 CFM	
18 Kmh	2080	4407 CFM	
24 Kmh	2650	5615 CFM	

<sup>\*</sup>Multiply Litres/Second with 2.118 to convert it into CFM

#### **Quick Calculation**

Calculation to decide the number of TURBOVNETS

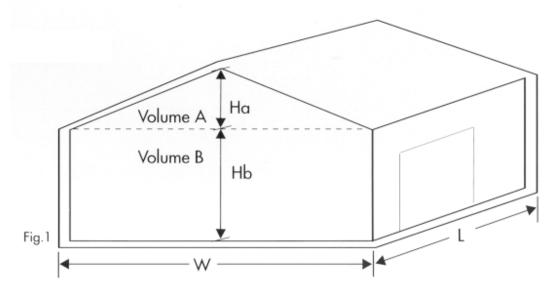
1. Determine the volume of the building in Cubic Meter. (Fig. 1)

Volume of section  $A = 0.5 \times L \times W \times Ha$  (all dimensions in Meters)

Volume of section  $B = L \times W \times Hb$  (all dimensions in Meters)

Total building volume = Volume of section A + Volume of section B

Note: For factories, the combined volume A + B should be used.



2. Calculate the number of ventilators required:

No. of Ventilators = 
$$\frac{V \times A/ch}{EX/c \times 3.6}$$

Where:

V = Volume of building or roof space

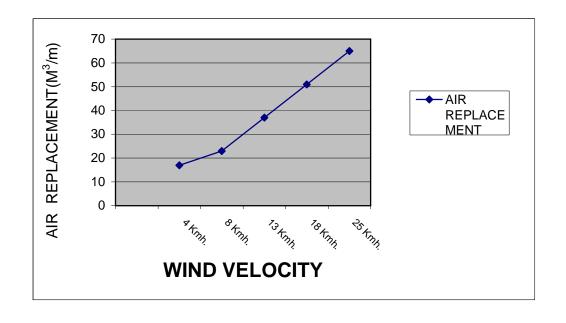
A/ch = Air changes per hour (refer ACH table)

EX/c = Exhaust capacity of ventilator (refer Exhaust Capacity table above)

Note: 3.6 Converts m3/hr to litres/second.

# **ACH TABLE**

Recommended Air Change Per Hour					
Commercial Premises	ACH	Industrial Premises	ACH		
Assembly rooms	04-08	Boiler rooms	10-15		
Bakeries	10-20	Dye works	08-15		
Banks	03-04	Electroplating shops	10-15		
Cafes and coffee bars	10-12	Generator rooms	08-15		
Canteens	05-10	Factories and workshops	04-12		
Cinemas and theatres	05-08	Foundries	10-15		
Conference rooms	08-12	Laundries	08-15		
Dancehalls	06-08	Paint shops	08-15		
Entrance halls	03-05	Stores and warehouses	04-08		
Garages	06-08	Welding shops	10-15		
Gymnasiums	06-12				
Hair dressing salons	10-15				
Hospital sterilizing wards	04-06				
Commercial kitchens	10-20				
Laboratories	08-12				
Launderettes	15-25				
Lavatories					
Libraries					
Offices					
Photo and X-ray					
darkrooms	10-12				
Recording studios					
Restaurants	02-04				
Schoolrooms					

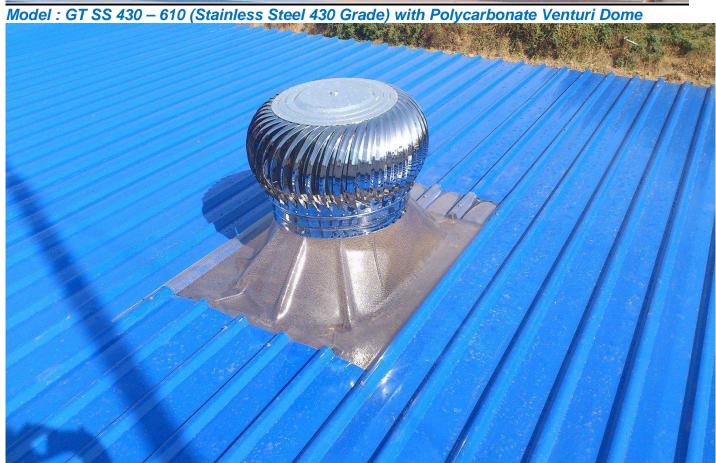






GNFC LIMITED (BHARUCH) Total Qty. 48 Nos Model GT SS – 610 (GT-24"/30")SS 304 Grade





# SWITCH TO Green







Designed to lead

- » Established since 1991
- » Experience Counts, over 49,000 Turbovents supplied & installed since 2002.

Turbovent

- Widest Range: Neck diameters of 4, 12, 14, 18, 21, 24, 28, 32 & 36 inches.
- » Genuine Warranty and Reliable after sales service.
- Strong presence in National & International Market with exports to UK, Spain, UAE, Oman, Syria, Egypt, Kenya & South Africa.



